

Products - Duplex Board HWC (Grey Back)

S.NO	PARAMETERS									
1	GSM	230	250	260	285	300	320	350	370	400
2	Thickness(mm)	0.295	0.323	0.332	0.374	0.390	0.418	0.465	0.490	0.530
3	Bulk(cc/gsm)	1.25	1.26	1.27	1.30	1.30	1.30	1.32	1.32	1.32
4	Moisture(%)	7.0	7.0	7.0	7.5	7.5	7.5/8.0	7.5/8.5	7.5/8.5	7.5/8.5
5	Cobb Value(T/B)	35/35	35/35	35/35	35/35	35/35	35/35	35/35	35/35	35/35
6	Stiffness MD/CD(Taber)	70/35	80/40	90/45	120/65	130/65	160/75	190/90	210/105	250/125
7	Brightness(%)	76	76	76	76	76	76	76	76	76
8	Gloss(%)	60/65	60/65	60/65	60/65	60/65	60/65	60/65	60/65	60/65
9	SOAT(Sec)	500	500	500	500	500	500	500	500	500
10	B.F.(Kg/Cm2) Minimum	15	14	14	14	14	14	14	15	15

Tolerance

1. GSM : $\begin{matrix} + \\ - \end{matrix}$ 5%
2. Stiffness : $\begin{matrix} + \\ - \end{matrix}$ 15%
3. Brightness: $\begin{matrix} + \\ - \end{matrix}$ 1.0%
4. Caliper : $\begin{matrix} + \\ - \end{matrix}$ 5.0%
5. Bulk : $\begin{matrix} + \\ - \end{matrix}$ 5%

Products - Duplex Board HWC (White Back)

S.NO	PARAMETERS									
1	GSM	230	250	260	285	300	320	350	370	400
2	Thickness(mm)	0.265	0.288	0.300	0.333	0.350	0.375	0.420	0.450	0.450
3	Bulk(cc/gsm)	1.15	1.15	1.15	1.16	1.16	1.17	1.20	1.21	1.22
4	Moisture(%)	7.0	7.0	7.0	7.5	7.5	7.5/8.0	7.5/8.0	7.5/8.0	7.5/8.0
5	Cobb Value(T/B)	35/35	35/35	35/35	35/35	35/35	35/35	35/35	35/35	35/35
6	Stiffness MD/CD(Taber)	55/30	70/35	80/40	90/45	100/50	130/65	150/75	170/80	170/80
7	Brightness(%)	77	77	77	77	77	77	77	77	77
8	Gloss(%)	60/65	60/65	60/65	60/65	60/65	60/65	60/65	60/65	60/65
9	SOAT(Sec)	500	500	500	500	500	500	500	500	500
10	B.F.(Kg/Cm2) Minimum	16	16	16	16	16	16	16	16	16

Tolerance

1. GSM : $\begin{matrix} + \\ - \end{matrix}$ 5%
2. Stiffness : $\begin{matrix} + \\ - \end{matrix}$ 15%
3. Brightness: $\begin{matrix} + \\ - \end{matrix}$ 1.0%
4. Caliper : $\begin{matrix} + \\ - \end{matrix}$ 5.0%
5. Bulk : $\begin{matrix} + \\ - \end{matrix}$ 5%